



## Haas ST-30SSY

CNC Lathe with Y Axis; 16" x 23" (406 x 584 mm) max capacity, 31.75" (806 mm) swing,  $\pm 2.00$ " ( $\pm 50.8$  mm) Y-Axis travel, 30 hp (22.4 kW) vector drive, 4500 rpm, A2-6 spindle, 10" (254 mm) chuck, 24-station hybrid turret (12 VDI/12 BOT), high-torque live tooling w/C axis, 15" color LCD monitor, memory lock keyswitch, spindle orientation, USB port and rigid tapping. Standard toolholder kit included.

### Standard Features

Spindle	4500-rpm Spindle, 30 hp (22.4 kW), A2-6 spindle nose, 3.0" (76 mm) bar capacity, belt drive
Coolant Tank	55-Gallon (208 liter) Coolant Tank with $\frac{3}{4}$ hp (0.6 kW) pump
Tooling	Bolt-On Toolholder Kit; includes 1 each 0.75" face groove, 2 each 1" ID, 2 each 1.25" ID, 1 each 0.75" parting, 4 each 0.75" OD
Workholding	10" (254 mm) Hydraulic Chuck, A2-6 spindle nose
Live Tooling	6000-rpm Live Tooling with C axis; requires VDI or VB hybrid turret
Control Options	Rigid Tapping
Control Options	Spindle Orientation
Warranty	1-Year Standard Warranty
Turret	Hybrid BOT/VDI Tool Turret; 24 stations, 12 VDI40 and 12 BOT, accepts 0.75"–1.25" (20 mm – 32 mm) turning sticks, depending on toolholder